

## The Royal Mint – A case study

The Royal Mint is the world's leading export mint, making coins and medals for an average of 60 countries every year. However, its first responsibility is to make and distribute United Kingdom coins as well as to supply blanks and official medals.

Minting coins and medals is an industrial manufacturing activity taking raw materials through a process that delivers high quality products for national governments around the world. The royal mint is a secure site requiring the highest level of security.



Instrom was appointed to carry out a review of the security systems and procedures at the Royal Mint and submit a written report identifying any perceived weaknesses in the security arrangements at the site. This involved two consultants spending several days at the site understanding the exact nature of the operations and evaluating the security arrangements deployed to protect the raw materials, processes and finished products.



The review looked at; the physical security of the perimeter and buildings, the security systems deployed to detect and monitor activity in and around the site, the security procedures plus the activities and responsibilities of the Police and guarding teams.

During the review regular meetings were held between the senior consultant and the Royal Mint manager responsible for security operations to provide feedback on any issues identified that required immediate action. The key output from the security review was a detailed report identifying the findings of the audit with specific recommendations for changes and improvements where relevant. Where the recommendations included financial implications, indicative costs were provided to allow the management team to prepare budgets for approval and plan the work required.

Instrom carried out the review and delivered the report on time. Following the completion of the initial project Instrom were asked to carry out further work with the management team at the Mint to reduce the overall level of risk to the operation.



**For more information on how Instrom can help with your security needs, please contact us.**

**T: 01908 210288**

**E: [enquiries@instrom.com](mailto:enquiries@instrom.com)**